

INSTRUCTIONS *STARTER KIT* MODEL XT/000

BLADES XC-5, OR XC-20

Fig 2

Fig 4

STRAIGHT / BEVEL CUTTER

BLADE INSTALLATION

- 1 Remove the Blade Storage cover located at the tip of the handle, and take out a new blade (Fig. 1).
- 2 Unscrew the Blade Locking Screw from the Sliding Nut.
- 3 Place blade into the blade groove, making sure the hole in the blade lines up with the hole in the Sliding Nut. Replace and tighten Blade Locking Screw (Fig. 2).

CUTTING

- 1 Loosen Blade Locking Screw.
- 2 Adjust the blade depth by extending blade past the material. Cut by pulling toward you either against a straight edge or freestyle.
- 3 Retract blade when finished cutting.

CHANGE ANGLES

- 1 Loosen the screw holding the Base Block in place.
- 2 Pull on the Base Block, and rotate the block (Fig. 3).
- 3 Choose between 45° or 90° (Fig. 4). Tighten screw to lock it in place.

HOLE DRILL

DRILL INSTALLATION

- 1 Twist the drill tip counterclockwise to unlock and remove from base (Fig. 1).
- 2 Insert a new drill tip into the base making sure the tabs line up with the holes in the base. Twist clockwise to lock in place.

CUTTING

- 1 Start with the Drill retracted under the clear dome.
- 2 Place the Hole Drill with Drill Cover over where you want to cut a hole (Fig. 2).
- 3 Slowly rotate the base clockwise to drill until you go all the way through the material. You will feel additional resistance as the blade reaches the scrap foam board under your work (**Fig. 3**).
- 4 Lift the Hole Drill up and press the plunger to remove the material from the Drill Tip (**Fig. 4**).

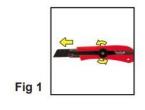
KNIFE

CUTTING

- 1 Loosen Blade Locking Knob and slide the blade out the front of the knife to desired length (Fig. 1).
- 2 Lock in place by tightening knob.
- 3 Cut by pulling knife towards you either free hand or with a straight edge.

CHANGING BLADE

- 1 Loosen Blade Locking Knob three full turns, and slide blade out the back of the Knife.
- 2 Place blade onto Blade Holder, aligning the hole in the blade with the pin on the holder (Fig. 2).
- 3 Insert blade and Blade Holder back into knife and tighten knob to secure.



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underlayment when cutting.

NOTE: Make sure to use foam board



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BLADES XD-10

Fig 2



90

45



D

Fig 3

Fig 1

Fig 1

Fig 3